

M54 LMS STANIER CORRIDOR BRAKE COMPOSITE (BCK) D1932/2010

D1932: 51 built 1935-1936; withdrawn 1963*-1965; 1 preserved 62'
D2010: 20 built 1938; withdrawn 1963-1965; none preserved
 * - 1 withdrawn before 1948

These etched sides can be built into a complete coach using products from our range as supplied in our full kits. Please refer to the panel opposite. Should you prefer they can also be used for scratchbuilding.

The two diagrams were externally identical. The later ones to D2010 had the w.c. positioned differently within the lavatory compartment and had removable tables in the passenger compartments. They formed the largest group of LMS corridor brake composites and were unique as the only LMS coaches built to a 62' length.

Sample formations

Leeds-Glasgow 1938	BG/ BCK */TK/TO/RF/ BCK /BTK/CK * ex-Manchester Edinburgh
Pines Express 1938	BCK 1 / BCK /CO/RF/TK/BTK/ BCK 3 / BCK 4 Manchester-B'mouth 1 Bradford-B'mouth, 3 L'pool- B'mouth, 4 L'pool-S'hampton
Edinburgh-Perth	TK/ BCK /BTK/ BCK /TK
Glasgow-Oban 1949	BCK /CK/TO/TO/CK/BTK
The Lakes Express 1954	BCK /TK/CK/ BCK /TO/RF/TO/BTK/TO/TO/CK/ BCK Keswick Workington Windermere

Running numbers

D1932	6806-6840	built 1935	Wolverton	6841-6856	built 1936	Wolverton
D2010	6857-6876	built 1938	Wolverton			

Livery

The LMS coach body colour was maroon. Ends were also maroon with the detail picked out in black, but from the end of 1936 they were painted all over black. Simple lining was adopted at the beginning of 1934. In 1946 the yellow was replaced with a much lighter shade referred to as 'straw'. From 1949 coaches received BR crimson and cream. From 1956/7 BR maroon with simple lining was adopted.

Number and lettering styles, insignia and class designation placement did not always follow the changes of livery. For further information on a particular vehicle at a specific date please consult references and photographs.

Coaches left the works with the roof finished in a metallic aluminium paint. However, in service this quickly took on an overall muddy grey colour.

Underframes and bogies were finished in black.

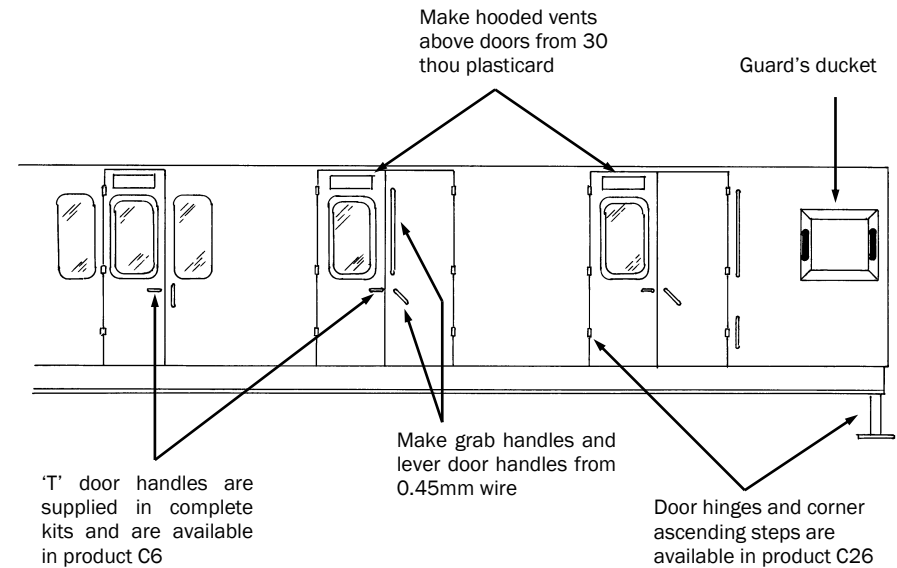
Further information

LMS Standard Coaching Stock Vol. II	Jenkinson & Essery	O.P.C.
Historic Carriage Drawings	Jenkinson & Campling	Ian Allan
Passenger Train Formations		
1923-1983 LMS LM Region	Clive S Carter	Ian Allan
British Railways Pre-Nationalisation Coaching Stock Vol. 2	H Longworth	O.P.C.

COMET MODELS components required to complete this carriage are:

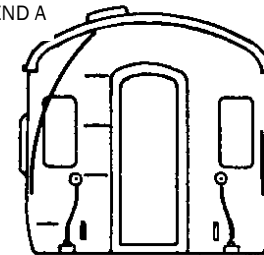
Underframe	UM1	Bogies	BM2
Underframe castings	UCM1	Roof castings	RC2
Ends	EM4	End castings	ECM4
Roof	C10	Interior	INT2
Duckets	C15		

Scrap views showing additional detailing of sides and ends (not all details may apply to this diagram)

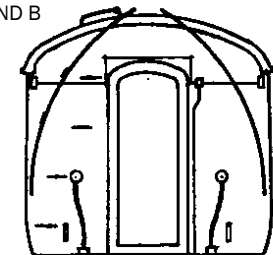


'T' door handles are supplied in complete kits and are available in product C6

END A

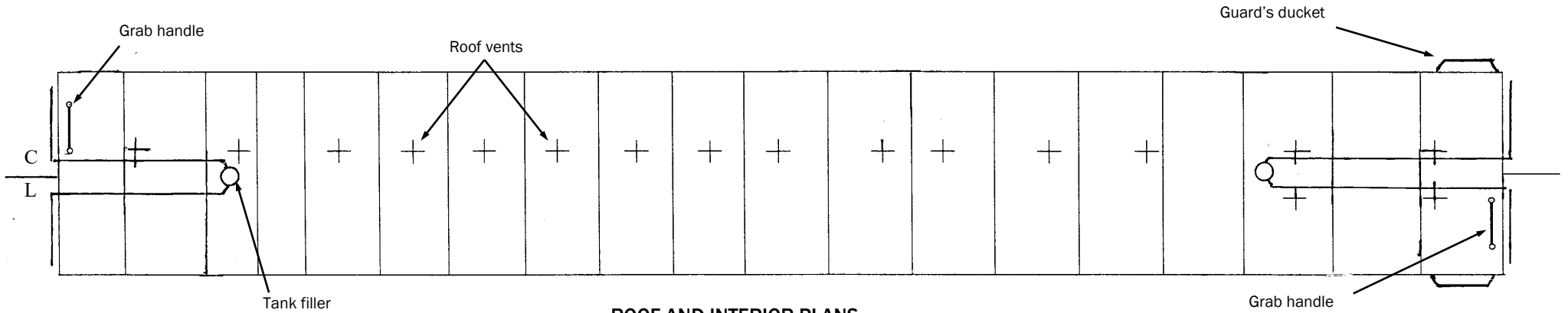


END B

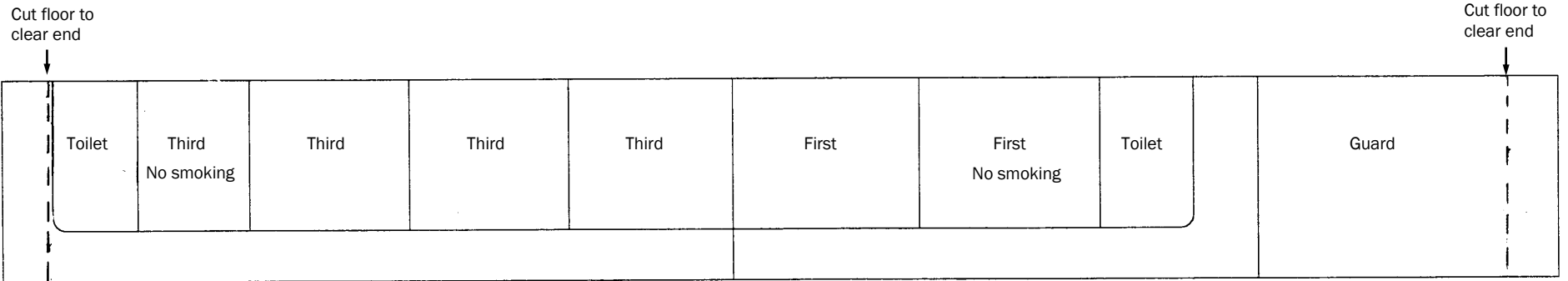


End B Train alarm gear this end

End A



ROOF AND INTERIOR PLANS
VIEWED FROM ABOVE



UNDERFRAME VIEWED FROM BELOW

