

LS12 Trailing Truck for LMS Stanier Pacifics

NOTE All bends should be made with the half-etched lines to the inside and reinforced with solder.

Parts list

1 Main stretcher	2 Axle retainer	3 Not used
4 Not used	5 Washer	6 Sideframe castings

Assembly instructions

- 1 There are two ways to locate the wheelset: pin-point bearings or the axle retainer (part 2). If using bearings, solder them into the bearing holes in the sides of the main stretcher.
- 2 Carefully fold the radius arm at the two half-etched marks to form a joggle and reinforce with solder.
- 3 If using a pin-point axle, fold up the sides of the main stretcher, at the same time locating the axle in the bearings. Reinforce the folds with solder.
- 4 If using an inside bearing axle, fold up the axle retainer and solder nuts to its top surface over the etched holes. Dress the axle slots with a file until the axle will just drop in and turn freely. Fit the retainer and wheelset using two screws.
- 5 Fix the sideframe and axlebox castings in place over the bearings.
- 6 Finally fix the washer over the slot at the end of the radius arm to give the correct trailing wheel centre.

