

UB2 UNDERFRAME for BR Mk1 57' CARRIAGES

Assembly Instructions

1. Remove the parts from the fret, but **do not** remove the angle trussing in the centre of the floor.
2. Drill clearance holes for the bogie fixings.
3. Bend up the edge of the floor and reinforce with solder
4. Offer up the underframe to the coach end/sides/roof assembly, and fettle the ends of the floor if necessary to achieve a drop-in fit. If using COMET MODELS ends refer to the separate instructions supplied with them.
5. Fix the solebars to the floor through the etched slots and locating tabs, taking care to ensure they are vertical. If using COMET MODELS etched ends, the buffer beams are next fitted to the ends of the solebars.
6. Fold the angle trusses down from the floor.
7. The remaining underframe detailing can be carried out in any sequence. 'V'-hangers are folded and attached via the slots in the floor pan flush with the rear of the solebar on the opposite side to the etched mounting point on the diagonal of the centre truss. Fit the whitmetal cantilever trusses as shown. The outer edges may need a few strokes of a file for a perfect fit. Stepboards may be fashioned from the outer frame of the etch.
8. The regulator box cradle is folded up and attached to its locating slot as shown, with the vertical edge towards the centre of the coach.

