



GNRC001

GNR post-1905 twin battery box

Etched brass kit for two twin boxes.

Assembly Instructions:

Burnish both sides of the fret before removing any parts. Study the photo overleaf to identify the parts and their orientation in the finished box. All bends go on the inside of the half-etched fold lines.

Tin the backs of the hinge straps and then remove them from the fret. Solder (145°) them to the box front, centralized on the half-etched lines. A resistance soldering unit is ideal for this if you have one. The hinge block goes nearer to the top of the box. Clean off any excess solder.

Remove the box from the fret and fold it to shape. File the top flush if the hinge straps are projecting above.

Remove the sides/bottom piece from the fret and file off any etching cusp on the side. Fold the corner joints and reinforce them with solder. Fit the piece inside the box and solder it in place. You may need to narrow the strip so it fits.

Fold the fixing straps over at 90°. Solder the box to carriage floor.

Tin one side of the safety strap. Solder it centrally to the bottom of the box, then fold it into a rough U-shape. Cut it to length and solder it to the carriage floor and the inside of the solebar.

The finished box should look like the LNER equivalent shown in the photo overleaf.

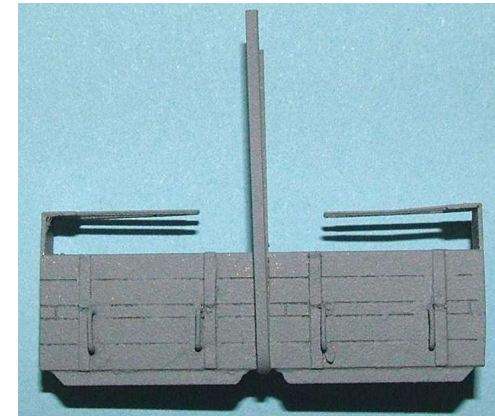
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